**Used Fanuc RoboDrill T14iA**

 **Vertical Machining Centre**

**Serial Number: P98ZTH400**

**Year of Manufacture: 1998**

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| **Specification** |  |
| **Traverses** |  |
| X Axis | 500mm |
| Y Axis | 380mm |
| Z Axis | 300mm |
| **Spindle Nose to Worktable** |  |
| Minimum | 250mm |
| Maximum | 550mm |
| **Work Table** |  |
| Table working surface | 650 x 400mm |
| Table loading capacity (uniform load) | 200kg |
| **Table surface configuration** |  |
| Number of T slots | 3 |
| Width | 14mm |
| Pitch | 125mm |
| **Machine Dimensions** |  |
| Width | 1550mm |
| Depth | 1900mm |
| Height min/max | 2067/2367mm |
| Weight (approximately) | 2000kg |
| **Spindle** |  |
| Speed range | 100 – 8,000rpm |
| Taper | BT 30 |
| **Feedrates** |  |
| Rapid traverse rate | 48m/min |
| Feedrate | 1 – 30000mm/min |
| **Toolchanger** |  |
| Type of tooling | MAS BT 30 |
| Tool storage capacity | 14 Tools |
| Tool diameter | 80mm |
| Tool length | 200mm |
| Tool weight | 2kg (total 15kg) |
| Tool change time – tool to tool | 0.9 secs (2kg) |
| CNC Control System | Fanuc Series 16iM |
| Electrical Supply | 415V, 3 ph , 50Hz |
| Compressed Air Supply | 5kgf/cm2 (100 litres/min) |

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| **Machine equipped with** |
| Coolant system |
| Lighting |
| Guarding |

**Price £**